

## **ABSTRACT OF DISCLOSURE**

[18] Backlash is reduced by stopping substrate short of a printing position, then slowly advancing the drive system to move the substrate to the printing position. Where a stepper motor drives a driven roller via a gear train, the stepper motor stops the substrate a predetermined number of steps shy of the printing position. The stepper motor is then advanced by the predetermined number of steps, taking up backlash and moving the substrate to the printing position.